

Customer No.: 31561  
Application No.: 10/711,509  
Docket No.: 12405-US-PA-0P

### Claim Amendment

Please amend the claims according to the following listing of claims and substitute it for all prior versions and listings of claims in the application.

Claim 1. (currently amended) A manufacturing method of a thin film transistor (TFT), comprising:

forming a gate over a substrate;

forming an inter-gate dielectric layer over the substrate covering the gate;

forming a channel layer over a portion of the inter-gate dielectric layer at least over the gate, wherein the channel layer is a lightly doped amorphous silicon layer, and the step of forming the channel layer comprises:

forming a first lightly doped sub-amorphous silicon layer over the portion of the inter-gate dielectric layer at a first deposition rate; and

forming a second lightly doped sub-amorphous silicon layer over the first lightly doped sub-amorphous silicon layer at a second deposition rate; and

forming source/drain regions over the channel layer so as to cover a portion of the channel layer, wherein the source/drain regions are separated by a distance, wherein the channel layer is doped with ~~a~~-phosphorous ions in a range of about  $1E17$  atom/cm<sup>3</sup> to about  $1E18$  atom/cm<sup>3</sup> or boron ions is in a range of about  $1E16$  atom/cm<sup>3</sup> to about  $5E17$  atom/cm<sup>3</sup>.

Claim 2. (original) The manufacturing method of claim 1, wherein the channel layer comprises an N-type lightly doped amorphous silicon layer.

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Claims 3. (original) The manufacturing method of claim 1, wherein the channel layer comprises a P-type lightly doped amorphous silicon layer.

Claims 4 & 5 (cancelled)

Claim 6. (original) The manufacturing method of claim 1, wherein the step of forming the channel layer comprises performing a chemical vapor deposition (CVD) process using a reaction gas mixture comprising silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and phosphine ( $\text{PH}_3$ ), wherein a effective content ratio of the phosphine ( $\text{PH}_3$ ) is in a range of about  $2.8\text{E-}7$  to about  $8\text{E-}6$ , and wherein the effective content ratio of the phosphine ( $\text{PH}_3$ ) is equal to the ratio of the content of phosphine ( $\text{PH}_3$ ) to the total content of silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and phosphine ( $\text{PH}_3$ ).

Claim 7. (original) The manufacturing method of claim 1, wherein the step of forming the channel layer comprises performing a chemical vapor deposition (CVD) process using a reaction gas mixture comprising silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and boroethane ( $\text{B}_2\text{H}_6$ ), wherein a effective content ratio of the boroethane ( $\text{B}_2\text{H}_6$ ) is in a range of about  $5\text{E-}7$  to about  $1\text{E-}5$ , and wherein the effective content ratio of the boroethane ( $\text{B}_2\text{H}_6$ ) is equal to the ratio of the content of boroethane ( $\text{B}_2\text{H}_6$ ) to the total content of silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and boroethane ( $\text{B}_2\text{H}_6$ ).

Claim 8. (cancelled)

Claim 9. (cancelled)

Claim 10. (original) The manufacturing method of claim 1, further comprising a step of forming a protection layer over the substrate after the step of forming the

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source/drain regions covering the source/drain regions, the channel layer and the inter-gate dielectric layer.

**Claims 11-18 (cancelled)**

Claim 19 (currently amended) A manufacturing method of a thin film transistor (TFT), comprising:

forming a gate over a substrate;

forming an inter-gate dielectric layer over the substrate covering the gate;

forming a channel layer over a portion of the inter-gate dielectric layer at least over the gate, wherein the channel layer comprises a lightly doped amorphous silicon layer and the step of forming the channel layer comprises:

forming a first lightly doped sub-amorphous silicon layer over the portion of the inter-gate dielectric layer at a first deposition rate; and

forming a second lightly doped sub-amorphous silicon layer over the first lightly doped sub-amorphous silicon layer at a second deposition rate;

forming an ohmic contact layer over the channel layer; and

forming source/drain regions over the channel layer so as to cover a portion of the channel layer, wherein the source/drain regions are separated by a distance, wherein the channel layer is doped with ~~a~~-phosphorous ions in a range of about  $1E17$  atom/cm<sup>3</sup> to about  $1E18$  atom/cm<sup>3</sup> or boron ions is in a range of about  $1E16$  atom/cm<sup>3</sup> to about  $5E17$  atom/cm<sup>3</sup>.

Claim 20. (previously presented) The manufacturing method of claim 19, wherein the channel layer comprises an N-type lightly doped amorphous silicon layer.

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Claim 21. (previously presented) The manufacturing method of claim 19, wherein the channel layer comprises a P-type lightly doped amorphous silicon layer.

**Claims 22 & 23 (cancelled)**

Claim 24. (previously presented) The manufacturing method of claim 19, further comprising a step of forming a protection layer over the substrate after the step of forming the source/drain regions covering the source/drain regions, the channel layer and the inter-gate dielectric layer.

**Claim 25. (cancelled)**

Claim 26. (previously presented) The manufacturing method of claim 19, wherein the step of forming the channel layer comprises performing a chemical vapor deposition (CVD) process using a reaction gas mixture comprising silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and phosphine ( $\text{PH}_3$ ), wherein a effective content ratio of the phosphine ( $\text{PH}_3$ ) is in a range of about  $2.8\text{E-}7$  to about  $8\text{E-}6$ , and wherein the effective content ratio of the phosphine ( $\text{PH}_3$ ) is equal to the ratio of the content of phosphine ( $\text{PH}_3$ ) to the total content of silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and phosphine ( $\text{PH}_3$ ).

Claim 27. (previously presented) The manufacturing method of claim 19, wherein the step of forming the channel layer comprises performing a chemical vapor deposition (CVD) process using a reaction gas mixture comprising silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and boroethane ( $\text{B}_2\text{H}_6$ ), wherein a effective content ratio of the boroethane ( $\text{B}_2\text{H}_6$ ) is in a range of about  $5\text{E-}7$  to about  $1\text{E-}5$ , and wherein the effective content ratio of the boroethane ( $\text{B}_2\text{H}_6$ ) is equal to the ratio of the content of boroethane ( $\text{B}_2\text{H}_6$ ) to the total content of silane ( $\text{SiH}_4$ ), hydrogen ( $\text{H}_2$ ) and boroethane ( $\text{B}_2\text{H}_6$ ).